

Studies on the Purities of Precipitate and Crystal. IV.  
The Investigation or Presumption of Solubility  
by Co-precipitation Phenomena

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Preparation of pure substance and mechanism of co-precipitation phenomena have long been studied in the fields of analytical and general chemistry.

The colloidal precipitates which are easily soiled by the adsorption of foreign ions become larger particles when formed under suitable conditions, and the adsorption of foreign ions will be decreased. Larger crystals of soluble salts are soiled by the occlusions on inner surfaces, and when they are made small by some method, for example, by the rapid

cooling of hot saturated solution,<sup>(1)</sup> their occlusions will be decreased.

Therefore, the pure substances which show little adsorption or occlusion will be obtained by a suitable procedure; namely, by making particles of some definite size.

Dr. Takio Katô (Prof. of Faculty of Engineering, Tôhoku University) forecasted as follows<sup>(2)</sup>:—"Particles of slightly soluble salts are

(1) T. Ôsawa, *Chem. Anal. & Reag., Japan*, **7**, 255 (1948).  
(part I).

(2) T. Katô, *ibid.*, **7**, 248 (1948).

fine, while soluble salts form bigger particles. In conclusion, there will be definite relations between adsorption or occlusion of foreign ions by precipitates and solubilities at their formation. The size of pure precipitate or crystal, in other words, their solubilities will be smaller than potassium chloroplatinate ( $10^{-1}$  mol/l. at room temp.), but greater than barium sulfate ( $10^{-5}$ ). Thus, the substances, having about  $10^{-3}$  mol/l. solubility, or formed under the condition of about  $10^{-3}$  mol/l. solubility will be almost pure."

As to this point, I have obtained almost the same conclusion with chromate of barium, potassium<sup>(3)</sup> and lead, that is, on the relation between acidity or solubility and coprecipitations of  $\text{Cl}^-$ ,  $\text{SO}_4^{2-}$  and  $\text{K}^+$ . And all pure substances will be obtained by the formation under a definite condition, the solubility being about  $2 \times 10^{-4}$  mol/l. ( $20^\circ$ ).

If the relations above mentioned were right, the solubilities of substances might be presumed from these relations. And according to the present research on the oxalates, it is concluded by the author that the solubility of zinc oxalate would be greater than that generally used.

### Co-precipitation of Ferric Ions by Oxalates

The opinion<sup>(3)</sup> of the present author on the relations between co-precipitations of ferric ions and solubilities of oxalates has been published<sup>(3)</sup> and several opinions have already been reported by some authors. A part of these is shown in Table 1. These are mg. mol of irons in 1.0000 g. of oxalates, precipitated under a definite condition concerning temperature, foreign ions, addition velocity, direction of addition, aging, stirring, washing, drying etc.

Table 1

Oxalates	Solubilities, <sup>(4)</sup> mol/l.	Temp., °C.	Authors	(A)	(B)
Ba	$3.8 \times 10^{-4}$	18	F. Kohlrausch	0.135	0.193
Sr	$2.5 \times "$	"	F. K. & Rose	0.130	0.183
Cd	$1.7 \times "$	"	F. Kohlrausch	0.121	0.179
Cu	$1.6 \times "$	25	Schöfer		0.174
Ag	$1.1 \times "$	18.5	F. Kohlrausch	0.065	0.107
Ca	$4.3 \times 10^{-5}$	18	"	0.158	0.459
Zn	$4.1 \times "$	17.2	"	0.104	0.116
Pb	$5 \times 10^{-6}$	18	"	0.263	0.441

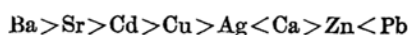
The determination of co-precipitated irons was made as follows:—Oxalate ions were decomposed by permanganate solution, excess

of manganese dioxide by 3% hydrogen peroxide solution, and after being concentrated, iron was determined colorimetrically with potassium thiocyanide solution.

As another method, after the sample had been treated with permanganate, excess of manganese dioxide and iron were reduced in the reductor of liquid zinc amalgam, and titrated with permanganate standard solution.

(A) is mg. mol of irons in 1.0000 g. of oxalates. Oxalates were formed under 0.625 cc./min. add. velocities, washed five times with 50 cc. distilled water and dried at  $90^\circ$  for 5 hours. The same conclusion was obtained with oxalates dried at  $105^\circ$  for 2 hours. Nitrates of each metallic ions were used, when oxalates were found to be purer than those when acetates were used.

(B) is irons in oxalates, separated after the formation by filtration, transferred to another filter paper, pressed on both sides with five sheets of 9 cm. filter paper, and dried at  $90^\circ$  for 5 hours. The determination of purity was made by the same way as before. When oxalates were separated by suction only, the same relation as (B) was obtained. The silver oxalate was precipitated in the dark room.



### Presumption for the Solubility of Zinc Oxalate

From Table 1, except zinc oxalate, it is known that the regular relations are held between solubilities of oxalates and co-precipitations of ferric ions by oxalates, which are analogous to those of barium chromate and calcium oxalate.<sup>(1),(5)</sup> The transition point of adsorption and occlusion of foreign ions is about  $2 \times 10^{-4}$  mol/l. at room temperature. For example, magnesium oxalate ( $1.3 \times 10^{-3}$  mol/l.) and uranyl oxalate ( $2.1 \times 10^{-2}$ ) are not pure on account of occlusion, and cerium oxalate ( $1.6 \times 10^{-7}$ ) or lead oxalate ( $5 \times 10^{-6}$ ) is not so pure as copper oxalate ( $1.6 \times 10^{-4}$ ) or silver oxalate ( $1.1 \times 10^{-4}$ ) on account of adsorption.

Therefore, the separation of lead or cerium in pure state from foreign ion will be established by increasing the solubility to about  $2 \times 10^{-4}$  mol/l.; for example it will be achieved by using 1.0 ~ 1.5 N nitric acid<sup>(3)</sup> as the solvent. Of course, if acidity of solution increases, then oxalates may become impure again. So it is forecasted that, perhaps, presumption of solubility will be possible by

(3) T. Ōsawa, *J. Chem. Soc. Japan*, **71**, 191 (1950). (part III).

(4) Seidell, "Solubil. inorg. & metal. org. comps." (1940).

(5) T. Ōsawa, *J. Chem. Soc. Japan*, **71**, 68 (1950). (part II).

the use of this phenomenon.<sup>(6)</sup>

According to F. Kohlrausch<sup>(7)</sup> the solubility of zinc oxalate is  $4.1 \times 10^{-5}$  mol/l. at 18°. Therefore, according to the author's surmise, the quantity of co-precipitation of iron by zinc oxalate might be between calcium oxalate ( $4.3 \times 10^{-5}$ ) and lead oxalate ( $5 \times 10^{-6}$ ), but is found less than the case of calcium oxalate (Table 1).

From the viewpoint of relations between co-precipitation phenomena and solubilities, the solubility of zinc oxalate would be between silver oxalate ( $1.1 \times 10^{-4}$ ) and copper oxalate ( $1.6 \times 10^{-4}$ ), or between silver oxalate and calcium oxalate ( $4.3 \times 10^{-5}$ ), because the quantities of co-precipitated irons by zinc oxalate are nearer those of copper or silver oxalate rather than those of calcium or lead oxalate.

If the solubility of zinc oxalate is about  $4.1 \times 10^{-5}$  mol/l. (F. Kohlrausch), it seems to act on the acid solvents like lead or calcium oxalate. But the transition point of adsorption and occlusion in zinc oxalate is 0.009 *N* of nitric acid,<sup>(3)</sup> and is more similar to copper oxalate than to oxalate of lead or calcium. It is presumed, therefore, the solubility of zinc oxalate may be  $1.1 \sim 1.6 \times 10^{-4}$  mol/l. at room temperature.

### Determination of Solubility and Composition of Zinc Oxalate

The oxalate, prepared in a suitable solvent, was stirred with distilled water in a thermostat at  $20^\circ \pm 0.05^\circ$ , and its solubility was determined by titrating the soluble oxalate ions with the permanganate solution.

As to zinc oxalate, a sample was prepared by the following way:—The equivalents of zinc nitrate and ammonium oxalate were separately dissolved in 0.05 *N* nitric acid, which is a good solvent for zinc oxalate,<sup>(3)</sup> and zinc nitrate solution was stirred at 80°, and then ammonium oxalate was added in the direction of  $C_2O_4^{--} \rightarrow Zn^{++}$  to prevent the formation of soluble oxalate complex. The precipitate washed ten times, and after digested in water with stirring to the equilibrium at  $20^\circ \pm 0.05^\circ$ , it was filtered by using Tôyo roshi No. 5c, No. 4 and platinum filter cone, and the filtrate was titrated with permanganate solution.

The titration was carried out under a definite condition; 5 cc. of 6 *N* sulfuric acid and 2 cc. of *N*/10 sodium oxalate standard solution were added for the end point correction etc. In

Table 2, *x* is titres of *N*/10  $KMnO_4$  for 2 cc.  $Na_2C_2O_4$  solution, 5 cc. of 6 *N*  $H_2SO_4$  and 25 cc. distilled water.

In primary experiments, substances, which have  $10^{-4} \sim 10^{-6}$  mol/l. solubility, required about 7 hours to attain equilibrium with distilled water.

And, as expected, with zinc oxalate, greater values than that of F. Kohlrausch were found, but it was presumed that it might be due to the complex formation.

In Table 2, data marked \* are for zinc oxalate determined by the following procedure. The composition of zinc oxalate was determined by the estimation of  $ZnO$  and  $C_2O_4$ , the former by means of ignition, and the latter by titration with permanganate solution.

Table 2

Stirring hours, hr. min.	<i>N</i> /10 $KMnO_4$		<i>x</i>		Solubility, mol/l.
	titres (means), cc.	factor (means), cc.	cc.	cc.	
5	1.859	0.929	1.800	0.050	$0.9 \times 10^{-4}$
2.05	1.860	"	1.790	0.070	1.3 "
7.00	2.820	"	2.745	0.075	1.4 "
7.35	1.876	"	1.800	0.076	1.4 "
16.53*	3.220	1.227	3.170	0.050	1.2 "
70.00*	1.950	1.032	1.890	0.060	1.2 "
72.00*	1.950	"	1.890	0.060	1.2 "
96.02	2.823	0.929	2.740	0.083	1.4 "

The distilled water, used in the experiments, was prepared in this laboratory and its specific conductivity was found to be  $3.6 \times 10^{-6}$  cm.<sup>-1</sup> Ω<sup>-1</sup>.

Table 3

No.	Sample, g.	<i>N</i> /10 $KMnO_4$ , cc.	$ZnO$ , g.	$Zn$ , %	$C_2O_4$ , %
1	0.2036	17.50			46.41
2	0.2013	17.31			46.43
3	0.3455		0.1483	34.49	
4	0.2675		0.1149	34.50	
5	0.1980		0.0850	34.49	
6	0.1951	16.81			46.52
7	0.2472	21.29			46.50
8	0.2607	22.41			46.41
9	0.2265	19.49			46.46
means .....				34.49	46.46

(Chemical factor of *N*/10  $KMnO_4$  is 1.227.)

The theoretical percentage of  $Zn$  and  $C_2O_4$  in various forms of zinc oxalate are as follows:—

Forms of Oxalate	$Zn$ , %	$C_2O_4$ , %
$ZnC_2O_4$ .....	42.62	57.38
$ZnC_2O_4 \cdot H_2O$ .....	38.18	51.35
$ZnC_2O_4 \cdot 2H_2O$ .....	34.52	46.47
$(NH_4)_2Zn(C_2O_4)_2$ .....	23.56	63.45

(6) T. Ôsawa, at meeting of Tohoku Branch, Chem. Soc. Jap., July, 1949.

(7) Landolt-Börnstein, "Physik. Chem. Tabellen," 3 auf. 584 (1905).

From above data, it is deduced that the samples used for the determination of solubilities in Table 2 are not oxalate complex, but  $\text{ZnC}_2\text{O}_4 \cdot 2\text{H}_2\text{O}$ . An investigation was made for other oxalates' solubilities with the same precedures. The results are as follows:—

Table 4

Oxalates	Authors	Temp., °C.	Solubilities reported, mol/l.	Hours equil. hr. min.	Solubility measured, mol/l.
Ba	F. Kohlrausch	18	$3.8 \times 10^{-4}$	7.0	$4.2 \times 10^{-4}$
Sr	" & Rose	"	2.5	7.45	3.2
Cd	"	"	1.7	7.0	1.9
Cu	Schöfer	25	1.6	2.0	1.55
Ag	F. Kohlrausch	18	1.1	52.0	0.7
Ca	Aumerase	20	$5.7 \times 10^{-5}$	70.0	$5.9 \times 10^{-5}$
Pb	F. Kohlrausch	18	$5. \times 10^{-6}$	7.0	$7. \times 10^{-6}$

(20° ± 0.05°C)

Silver oxalate was decomposed easily and its solubility differed from F. Kohlrausch's, so the time of stirring seemed short, but the present author always obtained lower values in spite of more than 72 hours stirring. Other oxalates were almost of the same value even more than stirring times of Table 4. And some oxalate were determined by the same procedure and their composition were  $\text{CaC}_2\text{O}_4 \cdot \text{H}_2\text{O}$ ,  $\text{SrC}_2\text{O}_4 \cdot \text{H}_2\text{O}$  and  $\text{BaC}_2\text{O}_4 \cdot \text{H}_2\text{O}$ .

### Summary

The solubility of zinc oxalate has been reported by Kunschert ( $7 \times 10^{-5}$  mol/l. at 25°)<sup>(8)</sup>

or F. Kohlrausch ( $4.2 \times 10^{-5}$  at 18°)<sup>(9)</sup> but, from the viewpoint of the relations between solubility and co-precipitation phenomena, it would be greater than their values, perhaps about  $1.1 \sim 1.6 \times 10^{-4}$  mol/l. at room temperature.

Measurements showed the solubility of zinc oxalate, of which composition was  $\text{ZnC}_2\text{O}_4 \cdot 2\text{H}_2\text{O}$ , to be  $1.2 \times 10^{-4}$  mol/l. at  $20^\circ \pm 0.05^\circ$ . This is almost the same with the result obtained by Scholder, Gadene and Niemann ( $1.36 \times 10^{-4}$  mol/l. as 18°)<sup>(4)</sup> but further details are not clear.

By the relations between solubility and co-precipitation phenomena, a presumption or investigation of solubility may be possible; namely, it may be determined by the use of the transition point of adsorption and occlusion of foreign ions (about  $2 \times 10^{-4}$  mol/l. at 20°). Needless to say, the formation or treatment of precipitate should be done under the same condition. The study on a mechanism for the adsorption or Balarew's occlusion phenomena<sup>(10)</sup> is in progress.

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(8) Kunscheht, *Z. Anorg. Chem.*, **41**, 337 (1904).

(9) F. Kohlrausch, *Z. Physik. Chem.*, **12**, 234 (1893).

(10) Balarew, *Z. Anal. Chem.*, **101**, 161 (1935); **102**, 241, 408 (1935); **106**, 249 (1936); **107**, 289 (1936); *Z. Physik. Chem.*, **30**, (1935), etc.